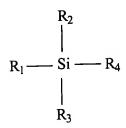
Figure 1

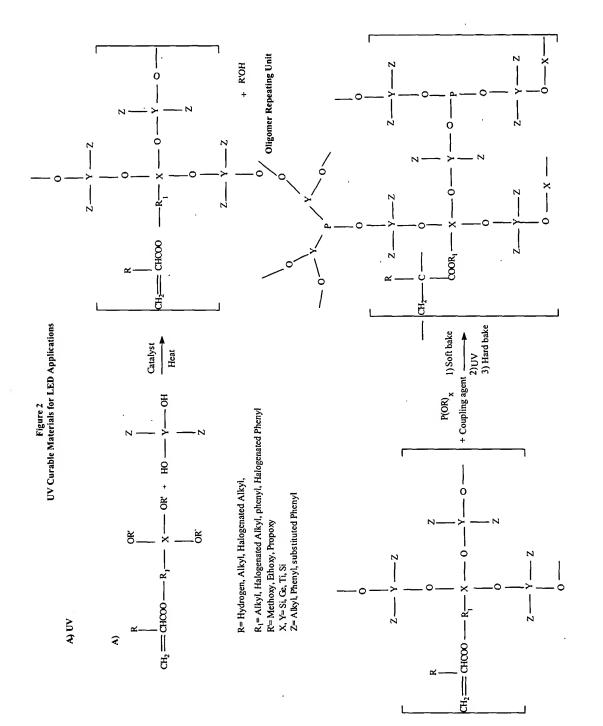


 R_1 = Alkyl (C_1 to C_8), Methacryloxyalkyl, Acryloxyalkyl, Glycidyloxyalkyl

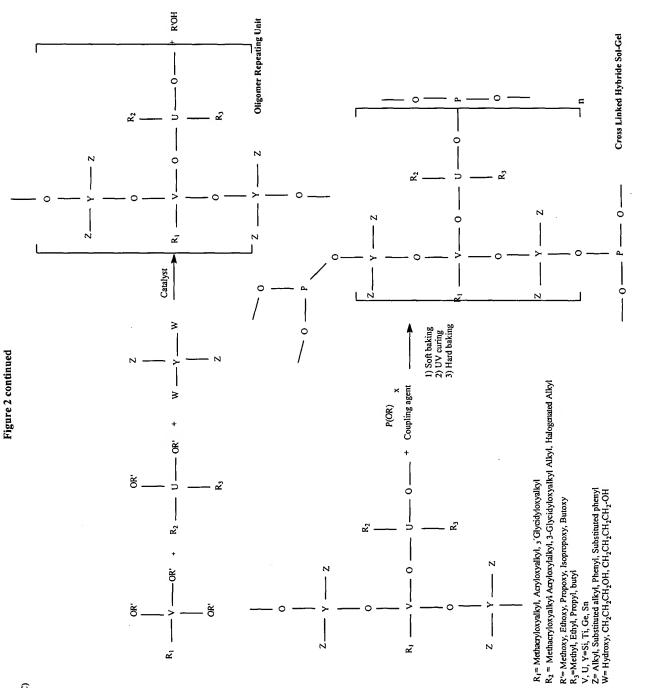
 R_2 = Alkyl, Substituted Alkyl, Phenyl, Substituted phenyl, Methoxy, Ethoxy

R₃= Methyl, Methoxy, Ethoxy, Alkoxy

R₄= Methoxy, Ethoxy, Alkoxy

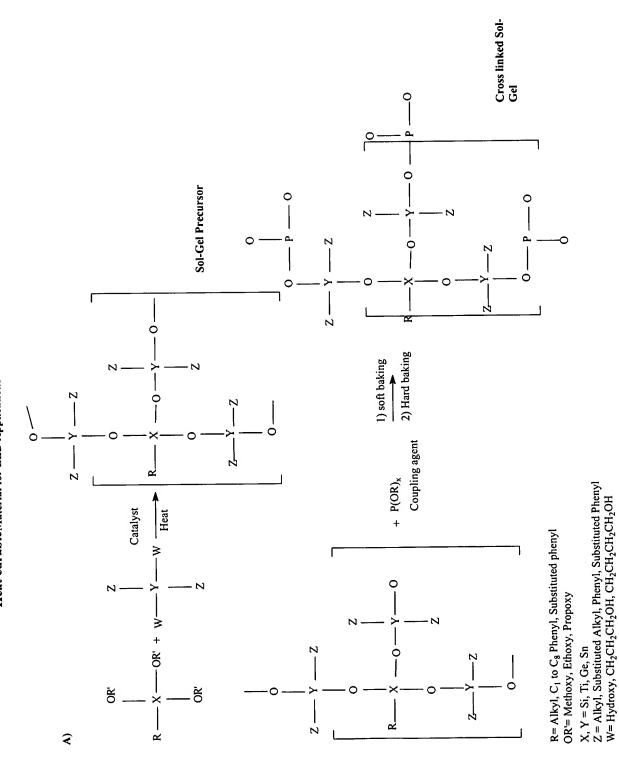




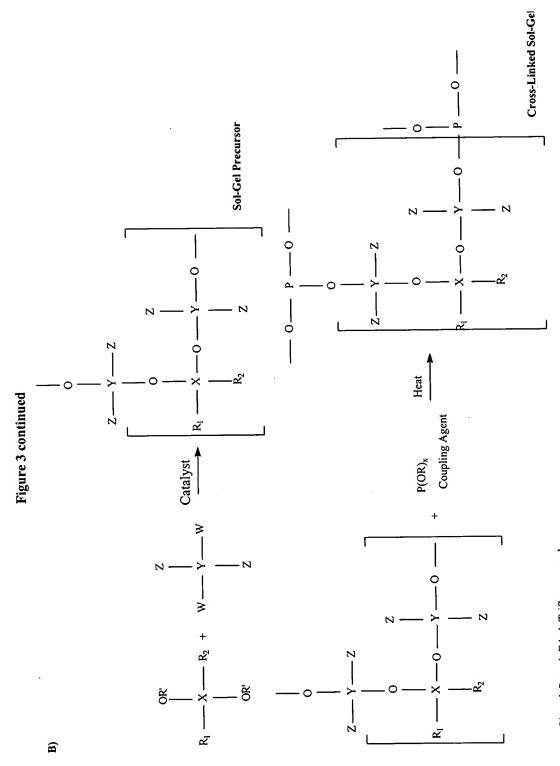


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Heat curableMaterial for LED Applications Figure 3





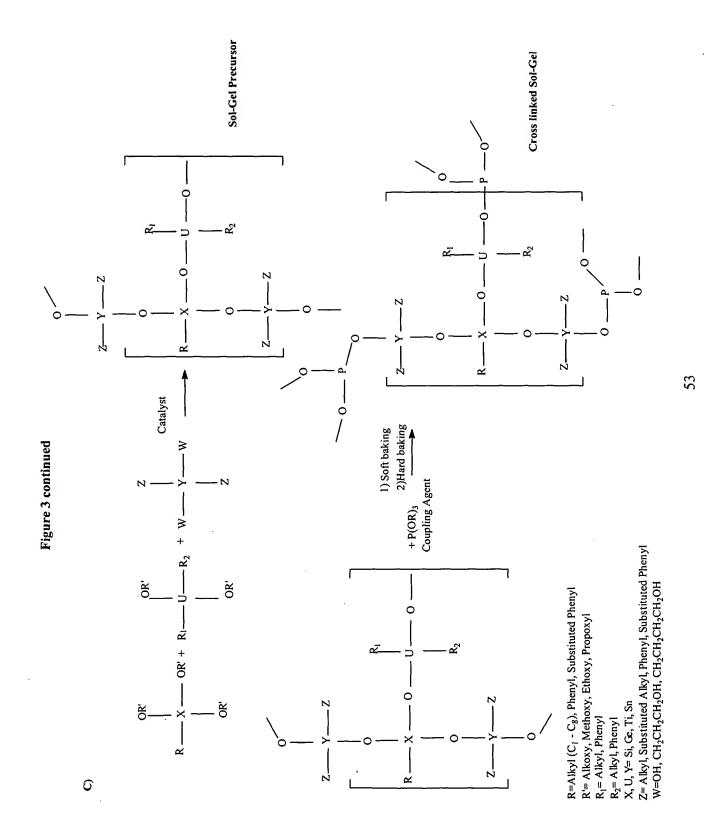


R₁= Phenyl, Propyl, Ethyl, Trifluoropropyl

R₂= Methyl, Ethyl

OR'= Methoxy, Ethoxy, Propoxy, Butoxy

X, Y= Si, Ge, Ti, Sn Z= Alkyl, substituted Alkyl, Phenyl, Substituted Phenyl



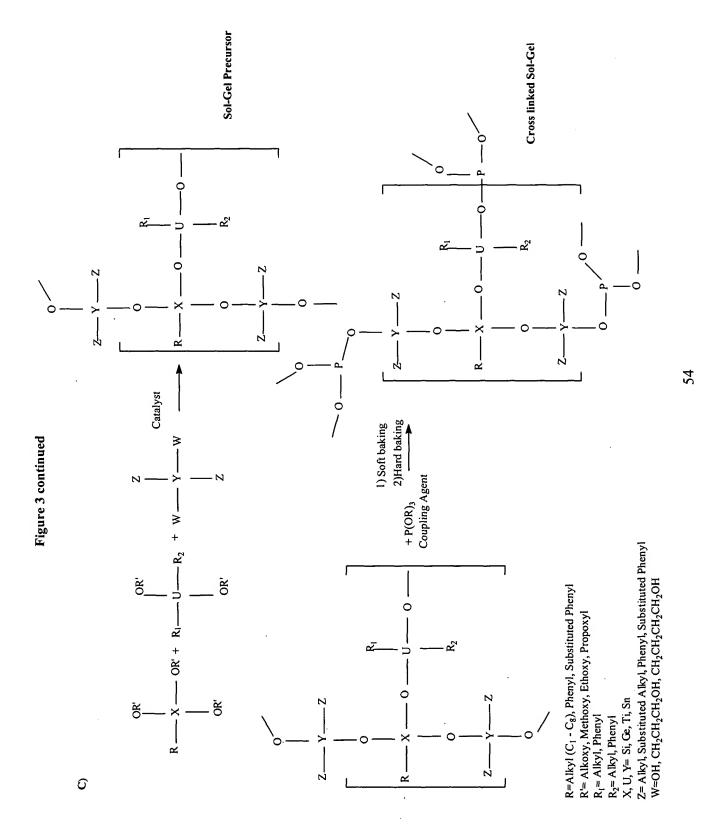


Figure 4

450 nm LED with and without Ce-YAG Y in NH core material efficiency = 89.4 %

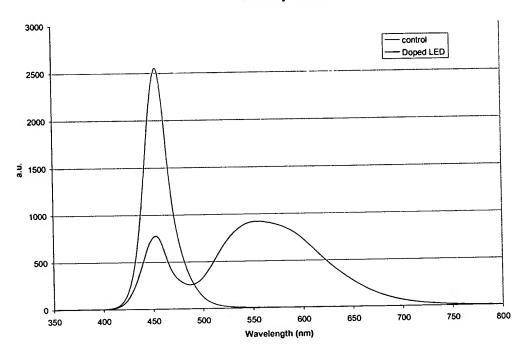


Figure 5

BOILING TEST FOR 14-148:Red

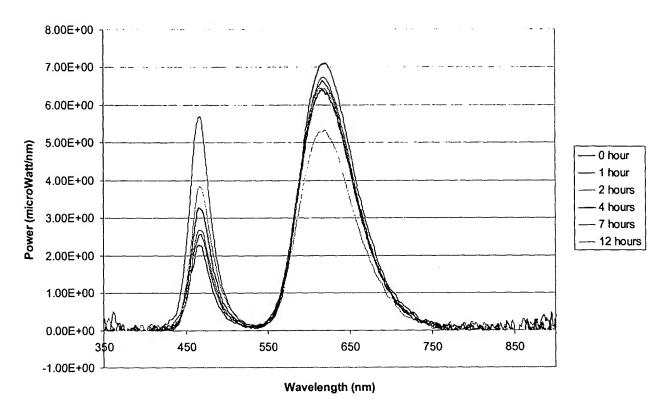


Figure 6

BOILING TEST FOR SILICONE:RED

